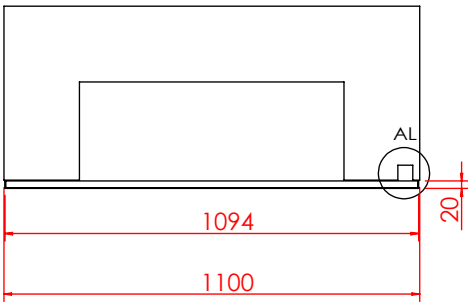
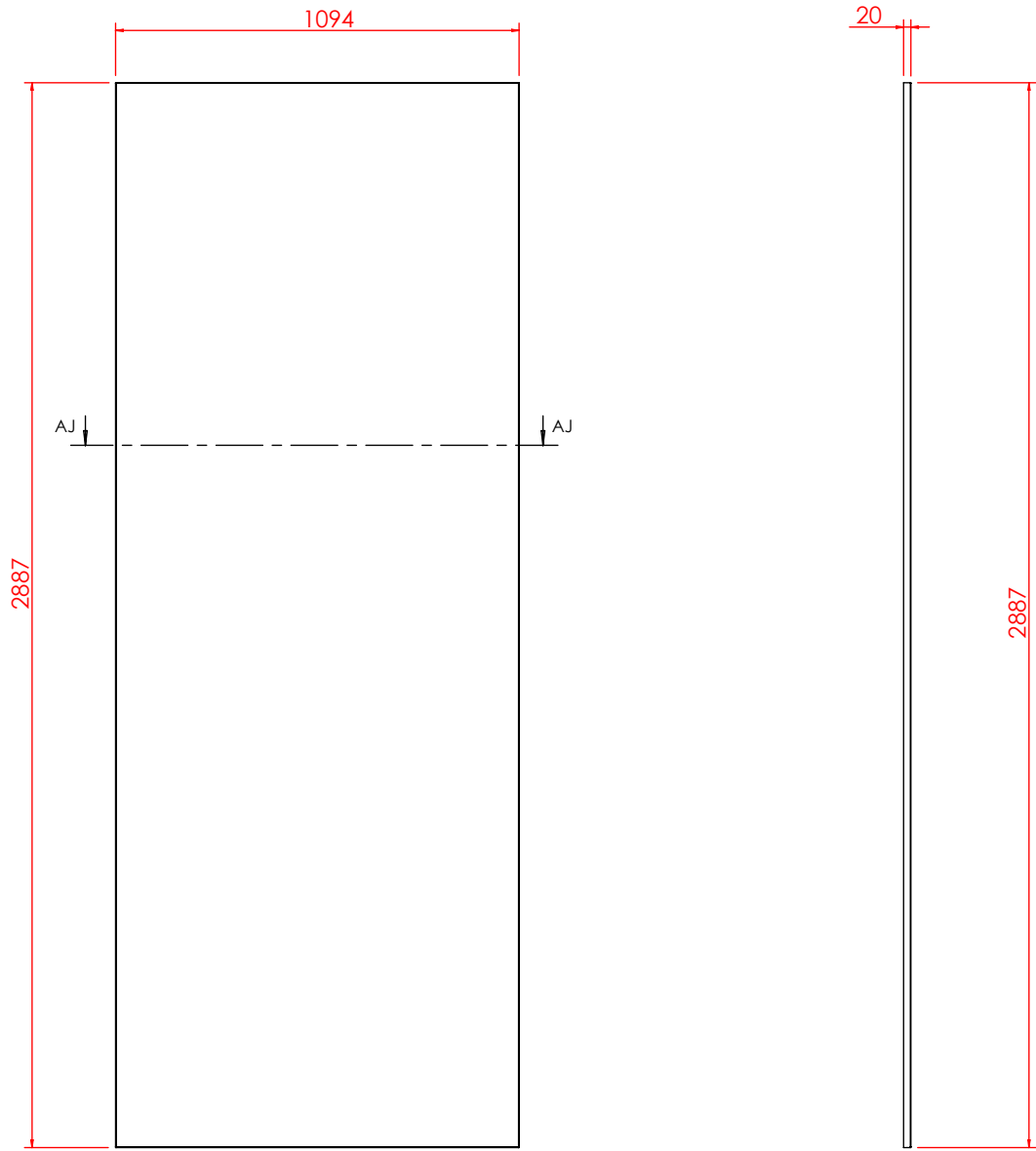
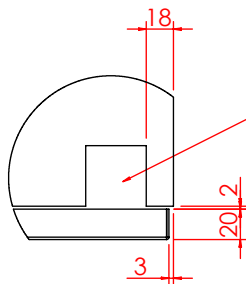


QTY数量	DESCRIBE描述	SUPPLIER供应部门	REFERENCE参考信息	MATERIAL材料	FINISH颜色	PROCESSES工艺	UNIT WEIGHT单件重量 (Kg)	TOTAL WEIGHT总重量 (Kg)
	8Z70023300	SUPPLIER	REFERENCE	IRON铁/铝板	防锈底漆/RAL 9003	cut/weld/drill/polish/paint	13.32	



消防门与现场墙体示意

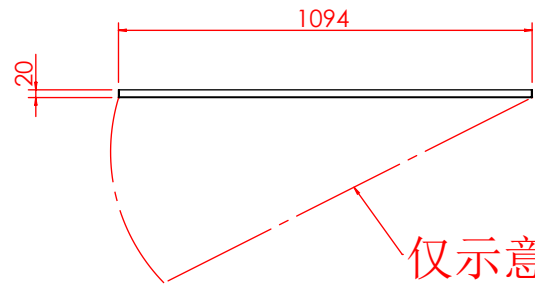
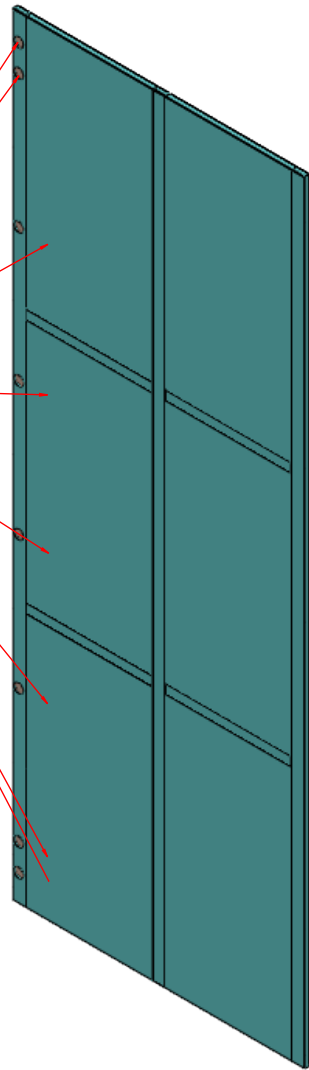


墙体凿洞、避开铰链

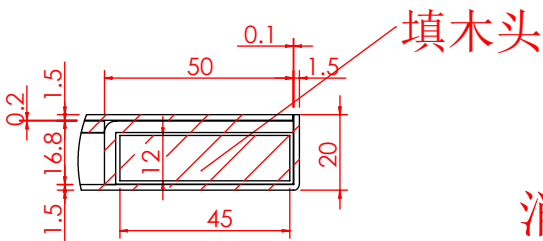
局部视图 AL
比例 1 : 5

此处仅示意，根据现场情况
调整。保证侧边宽度18mm、安
装消防门铰链

门上铰链孔



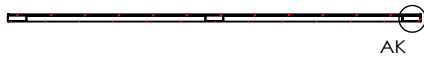
仅示意开门方向



局部视图 AK
比例 1 : 2

消防门铰链 根据实物开孔
保证不锈钢平整内部可加蜂窝纸板
减轻重量 保证强度

消防门现场实测编号:H
现场门洞：1100*2900mm



剖面 AJ-AJ

- 技术要求(Technical Requirements):
- 1、供货方要相应配同色的连接件; 螺栓类连接件要装在相应位置, 以防止孔位偏差;
(The supplier needs to provide the connector and match the color;
The threaded rod must be pre-install into the correct location to avoid the deviation)
 - 2、金属件要求无接缝, 焊接牢固, 无虚焊, 承重部位必须满焊;
(The metal parts must be smoothly, strong welding, full weld on the loading location)
 - 3、金属件所有见光部位不允许有影响外观效果的焊疤;
(Forbid the welding mark on the appearance surface of metal parts)
 - 4、注意公差配合: 镜子和玻璃尺寸, 需与挂臂配合的挂物内卡口, 如未注明公差按公差0.5mm加工.
(Take note the tolerance for mirror, glass, the hook which needs to assembled with bar and so on, the unspecified tolerance is -0.5mm.)
 - 5、所有可见螺丝均为内六角螺丝.
(All the appearance screws must be allen screws)
 - 6、所有镜子、玻璃、大理石4边和4角都要磨边, 金属件所有边角无坡锋\无毛刺, 防止伤人。
(All mirrors, glass, marble 4 sides and 4 angles need to sanding, all corners of metal furniture need to polish, no burr, prevent injuries.)
 - 7、凡是涉及到走线的产品, 供货方必须穿好电线。
(The supplier must wear all wire.)
 - 8、供货方必须装配好由供货方生产的配套产品, 例如层板托、连接件。
(the supplier must Pre assembled accessory, such as lamination, connector.)
 - 9 所有部件焊接时要磨45°左右的斜边, 辅助焊接, 超过轮廓线外的焊点要磨平。

SHEET FORMAT 图纸大小	A3	UNITS单位	mm	8Z70023300	-总装	PROJECT NO.内部单号 0000/00	STORE CODE店铺号 0000
DRAWN BY制图 LeiChen	SCALE比例 1:20	ORDER DATE下单日期 00/00/00	DELIVERY DATE入库日期 00/00/00	CLIENT DRAWING图户图 Proy V.0	VERSION版本 V.0	ORDER NO.订单号 000	ZARA
ASSEMBLED IN:组装场所 INTERIOR	DRAWING TYPE图纸类型 MANUFACTURING						CAAMAÑOASIA®